LIBRARY Wentit

A GUIDE TO THE GRADING OF FISH AND SHELLFISH



A Collaborative Project between

Marine Fisheries Research Department (MFRD) Southeast Asian Fisheries Development Center Singapore

and



Fish Inspection and Quality Control Division (FIQD) Department of Fisheries Ministry of Agriculture and Co-operatives Thailand

SOUTHEAST ASIAN FISHERIES DEVELOPMENT CENTER



The Southeast Asian Fisheries Development Center is a technical organisation devoted to the accelerated development of fisheries in the region. The member countries of SEAFDEC are Brunei Darussalam, Malaysia, Japan, Philippines, Singapore, Thailand and Vietnam. SEAFDEC has four Departments, namely, the Aquaculture Department in the Philippines; the Training Department in Thailand; the Marine Fishery Resources Development and Management Department in Malaysia; and the Marine Fisheries Research Department in Singapore.

Southeast Asian Fisheries Development Center, Marine Fisheries Research Department, Changi Fisheries Complex, 300 Nicoll Drive, Singapore 498989

Liaision Office :

SEAFDEC Secretariat Suraswadi Building, c/o Department of Fisheries Kasetsart University Campus Bangkhen, Bangkok 10900 Thailand

Authors :

Krissana Sophonphong (FIQD) Low Lai Kim (MFRD) Lim Pang Yong (MFRD)

Copyright © 1998. Marine Fisheries Research Department. Southeast Asian Fisheries Development Center.

All right reserved. No part of this publication may be reproduced stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording or otherwise without the prior written permission of the publisher.

CONTENTS

Foreword	Page
by Dr. Ngiam Tong Tau	v
SEAFDEC Council Director for Singapore and	
Director, Primary Production Department (PPD)	
Foreword	
by Mr. Montri Klitsaneephaiboon	
Director, Fish Inspection and Quality Control Division (FIQD)	vi
Acknowledgement	vii
Explanatory Notes	viii
Illustration, Sensory, Chemical and Microbiological Guidelines	1
Fish	
Four-fingered Threadfin (Eleutheronema tetradactylum)	3
Red Snapper (Lutjanus altifrontalis)	9
Seabass (Lates calcarifer)	15
Eastern Little Tuna (Euthynnus affinis)	21
Long Iail Iuna (<i>Thunnus tonggol</i>)	27
Shellfish	
Black Tiger Prawn (Pengeus monodon)	33
Banana Prawn (Penaeus merguiensis)	39
Sand Velvet Shrimp (Metapenaeopsis barbata)	45
Soft Cuttlefish (Sepistenthis lessoniana)	51
Appendix : Chemical and Microbiological Results from the Experiment	57
References	68

FOREWORD

Fish remains the major source of protein for the people of Southeast Asia in spite of the shift to red meats with the increase in affluence in the region. In ensuring that fish sold in our markets are of good and acceptable quality, it is important to have a fish quality assessment method that is easy to use, rapid, accurate, low cost and most of all easily carried out in the field by fish inspectors, wholesalers, retailers and processors. Of the range of tests available : instrumental, chemical, biochemical, microbiological, and sensory; sensory analysis meets the requirements. Sensory analysis is the scientific discipline that evokes, measures, analyzes and interprets reactions to product characteristics through the senses of sight, smell, taste, touch and hearing.

As fish spoils, it goes through a sequence of changes that are readily detectable by the human senses. A trained person soon learns to recognize the pattern of changes and can readily assess the freshness of a sample.

This manual endeavours to guide fish wholesalers, retailers, processors, inspectors and technologists who are confronted with the need to use sensory tests to evaluate the quality of fish and shellfish under iced storage. It also aims to objectively reflect the sensory changes in fish and shellfish with the chemical, biochemical and microbiological indices. The manual has been made user friendly by organising the data as simply as possible and by providing many coloured plates of fish and shellfish at different stages of spoilage to serve as a basis for comparison.

I am sure that this publication will provide an objective and useful reference for fish wholesalers, retailers, processors, inspectors and technologists in the region. In this effort, the English edition published by the Marine Fisheries Research Department will be followed by the Thai edition to be published by the Department of Fisheries, Thailand.

I wish to congratulate the Department of Fisheries, Thailand, and the Marine Fisheries Research Department, SEAFDEC, Singapore, on this fine joint effort towards the improvement of fish quality in the ASEAN region.

DR. HGIAM TONG TAU SEAFDEC COUNCIL DIRECTOR FOR SINGAPORE and DIRECTOR, PRIMARY PRODUCTION DEPARTMENT, MINISTRY OF NATIONAL DEVELOPMENT, SINGAPORE

FOREWORD

Quality and safety of food is an important factor directly affecting consumer health. Seafood plays a vital role as a source of protein for people in Southeast Asian region. Prices of seafood could be high compared to other food products. Hence, fish processors need to realise the significance and pay more attention to proper handling techniques. Processors should select good quality raw materials for further processing into finished products that meet requirements and standards of buyers or importing countries.

Sensory evaluation is a method used for assessing the quality of both raw materials and finished products. Sensory evaluation is recognised worldwide as the most important test for quality. It remains the most widely applicable, rapid, inexpensive and effective procedure. Reliability can be acquired through extensive and regular trainings.

This publication has been established to serve as a reference and guideline for fish processors, researchers and interested persons to objectively and accurately assess quality of fish and shellfish. Fish and shellfish selected to appear in this manual are commercially important and representatives of major species traded in this region. It is also determined to be used as a training manual especially for quality control personnel. Raw materials possessing high and uniform quality should, in turn, produce good and acceptable quality finished products. This would subsequently lead to the improvement of the fish industry as a whole.

I hope that this publication "A Guide to the Grading of Fish and Shellfish" will assist the fish industry in Southeast Asia to develop and improve inspection and quality control system to achieve internationally acceptable standards. This could also contribute to the minimising and eliminating of detention problems issued by importing countries due to sub-standard quality. As a result, the processors should be able to substantially reduce economic losses and also maintain the sustainability and growth of fishery trade and industry in the ASEAN region.

MR. MONTRI KLITSANEEPHAIBOON DIRECTOR FISH INSPECTION AND QUALITY CONTROL DIVISION DEPARTMENT OF FISHERIES, THAILAND

ACKNOWLEDGEMENT

The authors would like to express their sincere thanks to MFRD for realising the importance of this collaborative project. Technical and financial supports have been extended by MFRD to the carrying out of research work in Singapore and the publishing of this manual. The authors gratefully acknowledge Mr. Tan Sen Min, Chief of MFRD, and Mr. Montri Klitsaneephaiboon, Director of FIQD, for their valuable guidance given throughout this project.

We are sincerely grateful to the Thai Department of Fisheries and Japan International Cooperation Agency's (JICA) project on Quality Development of Fisheries Products (Thailand) for funding the research part conducted in Thailand as well as the publishing of an up-coming Thai version.

Special thanks to MFRD and FIQD staff for their cooperation, hard work and effort.

EXPLANATORY NOTES

This manual is expected to be a comprehensive guide to quality assessment of seafood. Illustrations with explanation on sensory characteristics provide readers a clearer picture of how quality of iced stored fish and shellfish deteriorates. The information on sensory characteristics, chemical and microbiological results in this manual was based specifically on experiments carried out under this project. The fish and shellfish obtained for this study were of the best quality obtainable from commercial fishing boats, fish farms and wholesale markets in Thailand and Singapore. The fish and shellfish studied were stored in ice as ice storage is the most common means of keeping the freshness of fish in Southeast Asia.

Though sensory analysis is recognised as rapid, effective and suitable for field work, a combination of sensory, chemical and microbiological analyses as used in this manual would allow for a more accurate judgment. It should be kept in mind that this manual serves only as a guideline and reference for quality assessment. Spoilage patterns of fish including sensory, chemical and microbiological properties may vary due to many factors such as size, sex, age, seasons, sources, catching methods, feeding habits, storage conditions, handling practices, etc.

This manual is intended for use by quality control personnel, researchers, fish traders and interested persons. However certain technical terms found in this book may not be familiar to all. The following are definitions of important keywords :

- **Carapace** Dorsal and lateral shield-like plate covering the cephalothorax of decapods and certain other crustaceans.
- **Histamine** Histamine is indicative of decomposition mostly found in fish of the families Scombridae and Scomberesocidae. Histamine forms postmortem by bacterial action on the amino acid, L-histidine. Histamine is heat-stable and survives thermal processing. Tuna and mackeral are most frequently involved in instances of histamine poisoning or widely known as "Scombroid Poisoning". The most common symptoms are nausea, vomiting, abdominal cramps and diarrhoea, facial swelling and flushing. The presence of 50 ppm (5 mg/100g) or more histamine indicates decomposition.
- **K-value** An index to measure the enzymatic freshness of fish. Immediately after death, ATP (adenosine triphosphate) and related compounds are broken down by endogenous enzymes. A typical schematic breakdown can be represented as : -

 $ATP \rightarrow ADP \rightarrow AMP \rightarrow IMP \rightarrow H_xR \rightarrow H_x$

ADP	=	adenosine diphosphate
AMP	=	adenosine monophosphate
IMP	=	inosine monophosphate
HxR	=	inosine or hypoxanthine riboside
Hx	=	hypoxanthine

The K value is defined as

$$K \% = \frac{[HxR] + [Hx]}{[ATP] + [ADP] + [AMP] + [IMP] + [HxR] + [Hx]} \times 100$$

Nape odourOdour perceived by sniffing at the cut-through flesh of fish at nape, located between
head and body of fish on the dorsal.OperculumGill cover, a flaplike outer protective covering for the gills of fish.

Total length (of fish) Measured from the tip of the jaw to the tip of the upper lobe of caudal fin.

Sensory characteristics in this manual were observed and recorded by 2 - 5 sensory specialists. Chemical analyses of K-value, pH and moisture content were performed according to Laboratory Manual on Analytical Methods and Procedures for Fish and Fish Products (Miwa and Low, 1992). The method used for determination of histamine is specified in A.O.A.C. (1990). The method used for determination of Total Plate Count is specified in Bacteriological Analytical Manual, 6th edition (1984).

ILLUSTRATION, SENSORY, CHEMICAL AND MICROBIOLOGICAL GUIDELINES

FOUR-FINGERED THREADFIN

SCIENTIFIC NAME:

Eleutheronema tetradactylum

UTILIZATION: Food dishes

ABOUT THE EXPERIMENT Culture area: Kukup island, Malaysia Before arrival at MFRD Laboratory: Cold shocked at pond, one night transfer in ice Ice storage condition: Fish: Ice = 1:2, ice changed daily

SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
A	0 - 4	
В	4 - 9	
С	9 - 17	
D (Reject)	> 17	

FOUR-FINGERED THREADFIN

	Characteristics											
Eyes	Body surface	Gills	Viscera	Flesh	Belly flap							
Bright, clear, protruding, intact	Silver grey, bright and shiny, intact scales, slight seaweedy to neutral odour	Liver red colour, seaweedy or neutral odour, slight slime	Firm and intact, normal gut odour	White, opaque colour, firm and resilient texture, sweet or neutral odour	White colour, no bile stain present							
Slightly sunken, cloudy, intact	Slight faded grey, slight opalescent sheen, no slime, some loose scales, neutral odour, firm and resilient texture	Deep dark, dull red to brown colour, neutral to slight salted fish odour, slight slime	Soft but intact, normal gut odour	White, opaque colour, firm and resilient texture, sweet or neutral odour	Pinkish with blood stain, bile stain present							
Sunken to badly sunken, cloudy, opaque eyeballs and bloody cornea	Faded grey, slightly dull, no slime, many loose scales, strong fishy and slight amine odour, slightly firm and resilient texture	Dull red to brown, fishy to slight salted fish odour, moderate slime	Soft but intact, slightly fishy	Whitish pink, neutral to slightly fishy odour, slightly soft and resilient	Pinkish white with blood stain, bile stain present							
Badly sunken, cloudy and opaque eyeballs, bloody cornea	Dull, faded grey, blood stain on operculum, no slime, many loose scales, strong putrid and nauseating odour, soft and non-resilient texture	Dull red to brown, fruity, putrid and nauseating odour, moderate slime	Soft and digested, strong salted fish odour to rancid, putrid	Pinkish white, blood stain present, salted fish odour, soft, gaping	Pinkish white with blood stain, soft belly wall, belly burn							

SENSORY QUALITY CHANGES IN FOUR-FINGERED THREADFIN

	Grade	A		В		С		D(Reject)
	– Sunken	Protruding	Slightly sunken		Sunken	Badly sunken	:	
Eyes	Transpa- rency	Bright, clear, intact	Cloudy, intact		Cloudy, slightly bloody	Cloudy, opaque slightly bloody	, . , .	Cloudy, opa blc
	– Colour	Silver grey, yellow tinge at lateral lir	v Slightly faded ne grey	Slig later	ghtly pinkish along al line towards tail	Dull, faded grey	· · · ·	
	Shine	Bright, opalescen sheen	t S	lightly opalesc sheen	ent .	Slightly dull	Sliį	ghtly yellowish, blood stain on operculun
Body	Slime	Slimy Slight wa slime	tery No slime					
surface	Scales	Intact		Some loose scales	Many loose scales			
	Odour	SI. sea- Neutr weedy	al ·	Sli sa	ghtly fishy to slight alted fish odour	Strong fishy, slight a	imine	Strong pu nauseat
	– Texture	Firm and resilient			Slightly firm and slightly resilient			Soft and resil
	– Colour	Liver red		Deep dark/ dull red	Dull red to dark brown	Dull red to brown		
Gills	Odour	Seaweedy Neutr	al Neutral to N slight amine	Neutral to slig salted fish odo	nt Fishy, salted ur fish odour		Strong fishy salted fish o	and Fruity, put dour nausea
	– Slime	None to slight sli	me			Moderate slim	e :	
	Day(s) in ice	0 1 2	3 4 5	6 7	8 9 10	11 12 13 14	15 16 17	7 18 19 20

14 D	Grade	А		в				с				C	(Reje	ct)
Viscora	— Texture	Firm and intact	Slightly soft, intact		Soft, inta	ct						S	oft and	digested
VISCEI a	— Odour	Normal gut odour	1	Normal gut odour to slight fishy			Slight fis odou	hy r	S	Salted fish Stro odour			alted fish ur, rancid	
	— Colour	White, opaque			Slightly yell	ow		Whitish to pin	pink k					Pinkish
Flesh	Odour	Sweet, neutral					Neutral to slightly fishy					Sa	Salted fish odour	
	— Texture	Firm and resilient			Soft and resilient	ru i		New York				Soft a	ind non slightl	-resilient y gaping
Belly flap	— Colour	White	Pinkish white with blood stain	3.4		1-34		20-1241		20				
	— Bile stain	Absent Prese	nt			0-11		3 21		20			4.81	-least
	Day(s) in ice	0 1 2	3 4 5	6 7	8 9	10 11	12	13	14	15 16	17	18	19	20 2

UND PARAL AND ARCHOUND DOILOURCAL GUIDEUM251 CAL GUIR FINGERED THREADE

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR FOUR-FINGERED THREADFIN

Grade	Approximate		Chemical values		Total Plate Count (cfu/g)				
and the second	storage time (days)	Moisture * (%)	рН *	K-value (%)	5°C	20°C	35°C		
A	0 - 4	76 - 80	6.2 - 6.4	0 - 13	< 50	50-3×10 ³	< 50-1×10 ³		
В	4 - 9	76 - 80	6.2 - 6.5	12 - 24	< 50-1×10 ²	50-9×10 ³	< 50-9×10 ³		
С	9 - 17	78 - 80	6.3 - 6.5	22 - 37	< 50-3×10⁵	2x10 ² -3x10 ⁵	4×10 ² -9×10 ³		
D (Reject)	> 17	> 79	>6.4	> 34	> 4x104	>2x104	>5×10²		

Remarks * Should be considered as a possible trend only, not to be used as major criteria for grading



SCIENTIFIC NAME: Lutjanus altifrontalis

UTILIZATION: Food dishes, frozen whole/fillet

ABOUT THE EXPERIMENT Culture area: Northern part of Singapore Before arrival at MFRD Laboratory: Cold shocked at pond, arrived in two hours in ice Ice storage condition: Fish: Ice = 1:2, ice changed daily



SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
A	0 - 4	
В	4 - 8	
С	8 - 12	
D (Reject)	> 12	

RED SNAPPER

	Characteristics												
Eyes	Body surface	Gills	Viscera	Flesh	Belly flap								
Protruding, black, bright cornea and clear (could be reddish), intact	Dark brown on dorsal, reddish orange on ventral (colour may vary according to culture areas), bright and shiny, slimy, intact scale, seaweedy odour, firm and resilient texture	Bright red, seaweedy odour, none to slight slime	Firm and intact, normal gut odour	Pinkish white along lateral line, pinkish green along dorsal, neutral odour, firm and resilient to slightly soft texture	Shiny white, no bile stain present								
Slightly sunken, slightly cloudy, bloody cornea, intact	Same colour and shine as A, intact scale, neutral to slight fishy odour, slightly firm and resilient texture	Liver red colour, strong fishy odour, copious slime	Firm and intact, normal gut odour to strong fishy	Pinkish white along lateral line, pinkish green along dorsal, neutral to slightly fishy odour, soft and non-resilient texture	Slightly pinkish white, bile stain present								
Sunken, slightly cloudy, bloody cornea, intact	Dark brown, slightly reddish, slightly shiny, slightly watery slime, some loose scales, fishy odour, soft and resilient texture	Deep dark red, salted fish odour to slight putrid odour, copious slime	Firm and intact, normal gut odour to slight putrid	Same colour as A, neutral to slightly fishy odour, very soft and gaping	Slightly pinkish white, bile stain present								
Badly sunken to swollen, cloudy, opaque, dull and bloody, damaged	Dull brown dorsal, dull to faded red ventral, dull surface, slight to no slime, many loose scales, strong fishy odour to putrid soft and non- resilient texture	Dull red or pale brown / bleached, slightly to strong putrid, fruity, nauseating, copious slime	Soft and digested, strong fishy, fruity, putrid	Pinkish white flesh to dark brown / bleached, fishy, putrid, sour or nauseating, very soft and non- resilient, extensive gaping	Pinkish white, bile stain present or burn								

SENSORY QUALITY CHANGES IN RED SNAPPER

	Grade	A		В	C	D(Reject)	
	– Sunken	Protruding	Slightly sunken	Sunken	Badly sunken		Swollen
Eyes	Transpa- rency	Bright, clear, intact	Slightly cloudy, reddish		Cloudy, opaque	Cloudy, opaque bloody	
	– Colour	Dark brown reddish orang	on dorsal, ge on ventral	Dark brown, light reddish	Dull brown, dull red	Dull brown, faded pink	
	Shine	Bright, opales	scent sheen	Slightly shiny	Dull, no shine		
Body	Slime	Slimy	:	Slight watery slime	:	None to slight slime	No slime
urface	Scales	Intact		Some loose scales		Many loose scales	
	Odour	Seaweedy	Neutral to slight fishy	Fishy	Strong fishy	Strong fishy and strong putrid	Very strong putrid, nauseating
	– Texture	Firm, resilien	t Slightly firm	Soft, resilient	:	Soft, non-resilient	
	– Colour	Bright red	Liver red	Dull red	Dull red, faded brown	Pale brown, bleached	Bleached
Gills	Odour	Seaweedy	Strong fishy	Salted fish odour to slight putrid	Slightly fruity, putrid	Strong putrid	Strong nauseating, strong putrid
	– Slime	Slight slime	Copious slime				
	Dav(s) in ice						20 21 22

-	Grade	А		В			с				C	D(Rej	ect)				
Viccom	— Texture	Firm and intact					Soft a diges	and ted									
Viscera	– Odour	Normal gut odour	Strong fishy, slight putrid					: : : :		Sligh F	nt fruit outrid	с у ,		- Anno		na	Putrid, useating
	– Colour	Pinkish white meat, greenish	and yellowish along dorsal				Pinkish ı greenish ald	meat, ong dorsal						ł	Pinki prown r	sh whi neat, b	te, dark leached
Flesh	Odour	Neutral					Slight	fishy		Slight fi	ishy ar trid	nd		Putr sligh	rid and nt sour	nau	Sour, useating
	– Texture	Firm and resilient	Soft and non-resilient		Very soft an non-resilien	id it	13 3						~18			1.	
Rolly flap	– Colour	Shiny white	Slightly pinkish white									10/-5	- 16.	Yellow	/ish	27300	
	— Bile stain	Absent	Present						39-54	14		2.1-31	15		121	1.14	
	Day(s) in ice	0 1 2	3 4 5	6	7 8	9	10 11	12 13	14	15	16	17	18	19	20	21	22 2

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR RED SNAPPER

Grade	Approximate		Chemical values		Total Plate Count (cfu/g)				
	storage time (days)	Moisture * (%)	рН *	K-value (%)	5°C	20°C	35°C		
A	0 - 4	74 - 77	6.0 - 6.3	0 - 12	< 50-2×10 ³	<50-3x10⁴	<50-3x10 ²		
В	4 - 8	74 - 78	6.0 - 6.3	7 - 18	<50-3x10⁴	3x10 ² -7x10 ⁴	<50-3x10 ²		
С	8 - 12	75 - 78	6.1 - 6.3	17 - 27	1×10 ⁴ -3×10 ⁴	7x10 ³ -7x10 ⁴	<50-4x10 ²		
D (Reject)	> 12	> 75	>6.1	> 20	> 1×10 ⁴	>3×10 ²	>50		

Remarks * Should be considered as a possible trend only, not to be used as major criteria for grading



SCIENTIFIC NAME: Lates calcarifer

OTHER COMMON NAMES:

Giant seaperch Cock-up Barramundi

UTILIZATION: Food dishes, frozen whole/fillet

ABOUT THE EXPERIMENT Culture area: Chachengsao province, Thailand Before arrival at FIQD Laboratory: Cold shocked at pond, arrived in two hours in ice Ice storage condition: Fish: Ice = 1:2, ice changed daily



SENSORY GUIDELINES

Grade	Approximate day (s) in ice	Illustration
A	0 - 4	
В	4 - 11	
С	11 - 17	
D (Reject)	> 17	

FOR SEABASS

		Charac	teristics		
Eyes	Body surface	Gills	Viscera	Flesh	Belly flap
Bright, clear, protruding, intact	Bright silver grey, bright and shiny, copious slime, intact scales, neutral odour, firm and resilient texture	Bright liver red, neutral or slight seaweedy odour, none to slight slime	Firm and intact, normal gut odour	Grey, whitish, neutral odour, firm and resilient texture	Shiny white, no bile stain present
Slightly sunken, slightly cloudy eyeballs, slightly bloody cornea	Silver grey, opalescent sheen, no slime, intact scales, neutral odour, firm and resilient texture	Deep dark red, neutral odour, moderate slime	Firm and intact, normal gut odour	Pinkish, neutral to slightly sweet odour, firm and resilient texture	Pinkish, bile stain present
Sunken or slightly swollen, opaque eyeballs, bloody cornea	Slightly bleached, opalescent sheen, dry surface, many loose scales, slightly fishy odour, slightly firm and resilient texture	Bleached, brown, slight fishy and slight rancid odour, copious slime	Firm and intact, slight fishy odour	Pinkish, neutral to slightly sweet odour, firm and resilient texture	Pinkish and yellowish, bile stain present
Badly sunken or very swollen, opaque eyeballs, very bloody cornea	Extremely bleached, dull, dry surface, many loose scales, fishy, putrid and nauseating odour, soft and non- resilient texture	Very bleached, pale brown, rancid and putrid odour, copious slime	Soft and digested, fishy and rancid odour	Slightly green, fishy and putrid odour, soft and non-resilient texture	Yellowish, belly burn

SENSORY QUALITY CHANGES IN SEABASS

Gra	de		Α						В						С							D(F	Rejec	t)		
Sunk	en Pr	otrudi	ng				Slight	tly su	nken			Sunke	en	Badly	' sun	ken		Swolle	en	Y	Very s	wolle	en		1	
ren	ba- Bi icy cli	right, g ear, int	olden, act	,	· · ·	Slig slig	ntly cl ntly bl	loudy loody	,		Cle	oudy, oody	C L	Opaque bloody	2,					Ver	y bloc	ody				
Colo	our Br	right si	lver g	rey							Fac	led blu	ie gre	ey Slig	ghtly	bleacl	hed	· · ·		Ext	remel	y blea	acheo	ł		
Shi	ne Br	ight, sl	niny			OF	alesc	ent sl	neen			:					Dul	, no sl	hine							
Slin	ne C	opious	slime	e No	o șlin	ne					Dry	surfac	e							2						
face Scal	les In	tact			:							Many	oose	e scales						4						
Odo	ur	eutral												Slig	shlty	fishy		· · ·			Stron slightly	g fish y put	iy, rid	Stro putr	ng fish d, nau	y, seatin
Textu	ire Fi	rm, res	ilient		•												So	oft, res	silient	:		Soft	, non	-resili	ent	
Colo	ur Br	ight liv	/er re	d	: : :		De	ep da	rk red	4	-	· ·		Blea	ched	, brow	vn	· · ·								
ills Odo	ur N	eutral,	slight	seaw	eedy							· · ·		Slig slig	ht fis ht ra	shy, Incid	Ra pu	incid trid		Stron	ng puti	rid				
Slin	ne sli	one to ght slir	ne	Mc sl	odera ime	te			<u>n</u>		Co	pious	slime								1					
Day(s) in i	ce 0		2	3	4	5	6	7	8	9	10			13		15	16		18	10	20	21	22	22	24	25
	0	1	2	5	7	5	0	/	0	7	10		12	13	14	15	16	17	18	19	20	21	22	23	24	2

	Grade	А		В		с		D(I	Reject)	
Viscera	— Texture	Firm and intact					Soft, intact	Soft and dig	gested	
	— Odour	Normal gut odour				slight fishy	Slight putrid	Fishy, strong putrid		
	– Colour	Grey white	:	Slightly pink				Slightly green		
Flesh	Odour	Neutral		Neutral, slight sweet o	dour			Fishy, slight putrid	Strong put	rid
	– Texture	Firm, resilient					Soft, resilient	Soft, non-resilient		Soft, gaping
Belly flap	– Colour	Shiny white		Pinkish	Pinkish and yellowish		Yellowish	An inc		1. 30 (d)
	– Bile stain	Absent	Present				Belly burn	1		
	Day(s) in ice	0 1 2 3	4 5	6 7 8 9	9 10 11 12		16 17 18	<u> </u> 3 9 20 2	22 23	24 25 20

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR SEABASS

Grade	Approximate		Chemical values		Total Plate Count (cfu/g)						
	storage time (days)	Moisture * (%)	рН *	K-value (%)	5°C	20°C	35°C				
A	0 - 4	76 - 78	6.1 - 6.7	0 - 25	< 50	7×10 ² -7×10 ³	5x10 ² -3x10 ³				
В	4 - 11	76 - 78	6.1 - 6.6	23 - 34	< 50	4×10²-1×104	2×10 ² -2×10 ³				
с	11 - 17	78 - 80	6.3 - 6.6	33 - 48	4x10 ² -6x10 ⁵	1×10 ³ -6×10 ⁵	× 0³-2×10⁴				
D (Reject)	> 17	> 77	>6.3	> 45	> 1x105	>7x104	>1x10 ³				

Remarks * Should be considered as a possible trend only, not to be used as major criteria for grading



SCIENTIFIC NAME: Euthynnus affinis

UTILIZATION: Canned products

ABOUT THE EXPERIMENT Catch area: South China Sea, landed in Pattani province, Thailand Before arrival at FIQD Laboratory: One night on fishing boat, one night transfer in ice Ice storage condition: Fish: Ice = 1:3, ice changed every alternate day



SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
A	0 - 4	
В	4 - 8	
С	8 - 15	
D (Reject)	> 15	

EASTERN LITTLE TUNA

		Charac	teristics		
Eyes	Body surface	Gills	Viscera	Flesh	Belly flap
Bright, clear, protruding, intact	Bright sliver, grey, bright and shiny, neutral odour, firm and resilient texture	Deep dark red, neutral odour	Firm and intact, normal gut odour	Brown, reddish, neutral to fishy or bloody flesh odour (characteristic odour), neutral nape odour, firm to slightly soft and resilient texture, iridescent cut surface	Bright and shiny, pink and yellowish, smooth belly wall, none to slight bile stain present
Slightly sunken, slightly cloudy eyeballs	Silver grey, opalescent sheen, slight fishy odour, firm and resilient texture	Red, neutral to slight fishy odour	Firm and intact, normal gut odour	Brown, reddish, neutral to fishy or bloody flesh odour (characteristic odour), neutral nape odour, firm to slightly soft and resilient texture, iridescent cut surface	Brown, yellowish, smooth belly wall, slight bile stain present
Slightly sunken or slightly swollen, cloudy eyeballs, bloody cornea	Slightly bleached, opalescent sheen, fishy and slight rancid odour, soft and resilient texture	Brown red to pale brown, slight fishy, slight rancid and slight putrid odour	Firm and intact, normal gut odour	Slight brown, characteristic flesh odour, neutral nape odour, firm to slightly soft and resilient texture, iridescent cut surface	Brown, yellowish, slightly rough belly wall, slightly protruding bones, burn belly wall
Badly sunken or swollen, opaque eyeballs, very bloody cornea	Bleached, yellowish, brown, dull, rancid and putrid odour, soft and mushy texture	Dark brown, putrid odour	Soft and digested, putrid odour	Greenish, fishy, rancid and putrid flesh odour, stale nape odour, soft and mushy texture, gaping, non-iridescent cut surface	Discoloured (greenish, brownish), >10% protruding bones, belly burn

	Grade	A		В	C		D(Reject)
	Sunken	Not sunken		Slightly sunken or slightly swollen			Badly sunken or swollen
S	Transpa- rency	Bright, clear, intact	Slightly cloudy	Cloudy, bloody		Opaque, very bloody	
	Colour	Bright silver- grey			Slightly bleached		Brown, yellowish
	Shine	Bright, shiny	:		Opalescent sheen	Dull no shine	
e	Slime	No slime					
	Odour	Neutral	Slight fishy	Fishy	Slight rancid		
	Texture	Firm, resilient		soft, resilient	Sot	ft, non-resilient	
	Colour	Deep dark red		Brown red to pale brown			Dark brown
	Odour	Neutral slight fishy		Slight fishy, slight rancid	Slight putrid		Strong putrid
	Slime	None to slight	slime	:			
Da	ay(s) in ice	0 1 2	3 4 5	6 7 8 9	10 11 12 13	14 15 16	17 18 19 20

SENSORY QUALITY CHANGES IN EASTERN LITTLE TUNA

	Grade	А			в				С						D	Rejec	t)	
Viscore	— Texture	Firm and intact					and the									Šoft inta	and ct	Digested
VISCELA	— Odour	Normal					T									Slight	fishy	
	— Colour	Brown, reddish			-	Slight brow	wn					Gre	enish					
din .	Odour	Fishy, bloody odour										l sligh	Fishy, it ranc	id			Slig	ht putrid
Flesh	Nape odour	Neutral	:				-					191				Slightl	y stale	
	Texture	Firm to slightly soft, resilient					-				-				Sc	oft, non gap	-resilie	ent
	Shine (cut surface)	Iridescent	· · ·	33	- 210	:										Non-ir	idesce	nt
	— Colour	Bright, shiny, pink, yellowish	Brown; ye	ellowish									Gree	enish		1	C	Greenish, prownish
Belly flap	Smoothness	Smooth			Slight sligh	tly rough, tly protrue	ding bo	ones							>	0 % pr	Brea otrudii	kdown, 1g bones
	— Bile stain	Tinge		200		Burn				1.35								
	Day(s) in ice		3 4	5	6	7 8	9	10					15	16		18	19	20 2

CHEMICAL AND MICROBIOLOGICAL GUIDELINES EASTERN LITTLE TUNA

Grade	Approximate		Chemical	values		Total Plate Count (cfu/g)						
	storage time (days)	Moisture * (%)	рН *	K-value (%)	Histamine (ppm)	5°C	20°C	35°C				
A	0 - 4	73 - 75	5.8 - 6.0	0 - 40	0 - 2	< 50-8×10 ²	5×10 ² -1×10 ⁴	5×10²-1×104				
В	4 - 8	73 - 76	5.8 - 6.0	34 - 52	2 - 5	3×10²-1×105	1×10 ³ -2×10 ⁵	× 0 ² -6× 0 ³				
С	8 - 15	73 - 77	5.8 - 6.1	46 - 65	2 - 8	3×10⁴-3×106	2x104-3x106	× 0 ² -9× 0 ⁴				
D (Reject)	> 15	> 73	>5.8	> 62	> 2	> 3x10⁵	>1×105	>1x104				

Remarks* Should be considered as a possible trend only, not to be used as major criteria for grading
LONG TAIL TUNA

SCIENTIFIC NAME: Thunnus tonggol

UTILIZATION: Canned products

ABOUT THE EXPERIMENT Catch area: South China Sea, landed in Pattani province, Thailand Before arrival at FIQD Laboratory: One night on fishing boat, one night transfer in ice Ice storage condition: Fish: Ice = 1:2, ice changed every alternate day

SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
A	0 - 4	
В	4 - 8	
С	8 - 15	
D (Reject)	> 15	

LONG TAIL TUNA

Characteristics								
Eyes	Body surface	Gills	Viscera	Flesh	Belly flap			
Bright, clear, protruding, intact	Bright silver grey, bright and shiny, neutral odour, firm to slightly soft and resilient texture	Deep dark red, neutral odour	Firm to slightly soft and intact, normal gut odour	Grey-pink, neutral flesh and nape odour, firm to slightly soft and resilient texture, iridescent cut surface	Bright, pink, yellowish, smooth to slightly rough belly wall, none to slight bile stain present			
Bright, clear, protruding, intact	Bright silver grey, bright and shiny, neutral odour, firm to slightly soft and resilient texture	Brown red to pale brown, slight fishy odour	Slightly soft, slight fishy odour	Grey-pink, neutral flesh and nape odour, firm to slightly soft and resilient texture, iridescent cut surface	Bright, pink, yellowish, smooth to slightly rough belly wall, none to slight bile stain present			
Slightly sunken, slightly cloudy eyeballs, slightly bloody cornea	Slightly bleached, opalescent sheen, slight fishy odour, soft and non-resilient texture	Brown red to pale brown, slight salted fish odour	Soft and digested, fishy to slight putrid odour	Yellowish, brownish, slight fishy flesh and nape odour, soft and non-resilient texture, non- iridescent cut surface	Pink, yellowish, slightly rough belly wall, slightly protruding bones, belly burn			
Badly sunken, opaque eyeballs, damaged and very bloody cornea	Yellowish, greenish, dull, fishy, rancid and putrid odour, soft and mushy texture	Dark brown, putrid odour	Soft and digested / liquified, musty and putrid odour	Greenish, fishy, rancid and putrid flesh odour, slight stale and slight putrid nape odour, mushy texture, non-iridescent cut surface	Discoloured (greenish, pale), >10% protruding bones, belly burn			

	Grade	Α		В	С		D(Reject)
	– Sunken	Not sunken			Slightly sunken	Sunken	
Eyes	Transpa- rency	Bright, clear, intact		Slightly cloudy slightly bloody		Opaque, very bloody	Opaque, damaged, very bloody
	– Colour	Bright silver- grey		Slightly bleache	d	Bleached	Yellowish, greenish
Dedu	Shine	Bright, shiny sheen		:	Opalescent sheen	Dull, no shine	1.1
rface	Slime	No slime					
	Odour	Neutral		Neutral to Slight fishy		Slight fishy, slight rancid	Strong fishy, putrid
	– Texture	Firm to slightly soft, resilient		Soft, non-resilier	nt		
	– Colour	Deep dark Br red p	rown red to vale brown		94 	Dark brown	
Gills	Odour	Neutral Sli	ght fishy,	Slight salted fish odour		Putrid	Strong putric
	– Slime	None to slight slime					
	Day(s) in ice	0 1 2 3	4 5	6 7 8 9	10 11 12 13	3 14 15 16	17 18 19 20

SENSORY QUALITY CHANGES IN LONG TAIL TUNA

30

· · ·	Grade	А	В			с			D(Rejec	ct)	
14	– Texture	Firm to slightly soft, intact		Slightly soft and slightly digested			Soft and digestee	d d		Very liqu	/ soft, uified
Viscera	– Odour	Normal		Fishy, slight putrid	uesidi				Mus putr	ty, S id F	trong putrid
- ignica	– Colour	Grey, pink				Yellowish, brownish	Greenisl	h			
	Odour	Neutral		Slightly fishy			Slight fis slight ran	hy, icid	Fis slight i	hy, rancid	
Flesh	Nape odour	Neutral			Slight	: fishy	Slight sta	le		Slightly p	utrid
	Texture	Firm to slightly soft, resilient	:	Soft, non-resilient					Very m	nushy	
	Shine (cut surface)	Iridescent			Non-	iridescent	:				
	– Colour	Bright, pink- yellowish					Greenis	sh		Greenish	n, pale
Belly flap	Smoothness	Smooth to slightly rough	slig	Slightly rough, htly protruding bo	ones			Slight > 10	tly digested % protrud	l, ling bones	
	– Bile stain	None to slightly present	псковю	Burn	nideri	NESTO	ugrati.	LONN			
	Day(s) in ice	0 1 2 3 4	5 6	7 8 9	10 11		14 15	16	 7 8	19 20	0 2

Grade	Approximate		Chemical	values		Ta	otal Plate Count (cfu/	(g)
	storage time (days)	Moisture * (%)	рН *	K-value (%)	Histamine (ppm)	5°C	20°C	35°C
A	0 - 4	75 - 76	5.9 - 6.1	0 - 41	0 - 2	< 50×10 ³	1×10 ³ -3×10 ⁴	I×I0³-3×I0⁴
В	4 - 8	75 - 76	5.9 - 6.1	31 - 48	I - 5	4x10 ² -2x10 ⁴	× 0 ³ - × 0 ⁴	2×10 ² -4×10 ³
С	8 - 15	75 - 76	5.9 - 6.1	31 - 56	I - 7	5x10 ³ -8x10 ⁵	2×10 ³ -5×10 ⁵	2×10 ² -6×10 ⁴
D (Reject)	> 15	> 76	>5.9	> 54	> 2	> 5×10 ⁵	>4×10 ⁵	>7x10³

CHEMICAL AND MICROBIOLOGICAL GUIDELINES LONG TAIL TUNA

Remarks* Should be considered as a possible trend only, not to be used as major criteria for grading



SCIENTIFIC NAME: Penaeus monodon

UTILIZATION: Food dishes, frozen products

ABOUT THE EXPERIMENT Culture area: Off Paula Ubin, Singapore Before arrival at MFRD Laboratory: Arrived alive, cold shocked at laboratory Ice storage condition: Prawn: Ice = 1:2, ice changed daily

SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
Acceptable	0 - 4	
Borderline Acceptable	4 - 7	
Reject	> 7	

BLACK TIGER PRAWN

		Charac	teristics		
Head	Head/body attachment	Body	Odour	Texture	Black spots
Bluish grey to slightly faded carapace	Intact to slightly loose	Bluish green, dark blue or brownish green to slightly faded, translucent	Seaweedy, neutral, fresh odour or characteristic odour	Firm, elastic, hard shell	Not present
Black	Very loose	Faded, slightly yellowish along dorsal line	Neutral to slight stale odour	Firm	Present in head
Completely black	Very loose to detached	Faded, slightly greenish or yellowish along dorsal, reddish (cooked appearance), opaque meat, black tail	Fishy, stale, musty, sour, putrid, ammonical, faecal	Slightly firm to soft or mushy, soft shell	Some on body and/or tail

Grade		Acceptable			Borderline acceptable			Reject	
Head colour	ad colour Bluish grey Bluish grey, faded carapace dy colour Bluish green or Slightly faded brownish green		Sluish grey Bluish grey, Ex faded carapace			Completely black heads			
Body colour			ed	Faded, some y along dorsa	Faded, slightly greenish, yellow along dorsal				
Head/body attachment	Intact	Intact to slig loose	htly	Very loo	Very loose to dropping				
Odour	Seaweedy or Neutral neutral			Neutral to s stale	Slightly fishly, stale, slightly sour			, stale, 7 sour	
Texture	Firm and elastic, hard shell			Firm		Slightly firm			
Black spots (body)	Not present			- - - -				Few black or	spots body
Day(s) in ice									
	0 1	2	3	4	5	6	7	8	9

SENSORY QUALITY CHANGES IN BLACK TIGER PRAWN

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR BLACK TIGER PRAWN

Grade	Approximate		Chemical values		Т	Total Plate Count (cfu/g)			
	storage time (days)	Moisture * (%)	pH *	K-value (%)	5°C	20°C	35°C		
Acceptable	0 - 4	76 - 80	6.9 - 8.0	0 - 27	1×10 ² -2×10 ⁴	1×10 ² -2×10 ⁴	1×10 ² -3×10 ³		
Borderline acceptable	4 - 7	79 - 81	7.8 - 8.2	25 -43	9×10 ³ -2×10 ⁵	8×10 ³ -2×10 ⁵	x 0 ² -6x 0 ³		
Reject	> 7	> 80	> 8.0	> 40	> 2×105	>2×105	>2x10 ³		

Remarks* Should be considered as a possible trend only, not to be used as major criteria for grading

BANANA PRAWN

SCIENTIFIC NAME: Penaeus merguiensis

UTILIZATION: Food dishes, frozen products

ABOUT THE EXPERIMENT Culture area: The Gulf of Thailand, landed in Chantaburi province Before arrival at FIQD Laboratory: One night on fishing boat, one night transfer in ice Ice storage condition:

Prawn: Ice = 1:4, ice changed every alternate day

SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
Acceptable	0 - 5	
Borderline Acceptable	5 - 10	
Reject	> 10	

BANANA PRAWN

	Characteristics									
Head	Head/body attachment	Body	Odour	Texture	Black spots					
Pink to slightly dark top, yellowish carapace	Intact to slightly drooping	Transparent, pinkish, yellowish	Neutral, slight seawater (characteristic odour)	Firm and resilient	Not present					
Black head, orange carapace, bleached	Very loose	Bleached, more purple dots	Slight fishy, slight musty, slight ammoniacal	Firm to slightly soft	Present in head					
Black head, orange carapace, very bleached	Detached	Bleached, black tail	Putrid, ammoniacal, musty, sour	Soft, mushy	Some on body and / or tail					

Grade	A	cceptable		Borderline a	cceptable		Reject
Head colour	Pink top, yellowish carapace	Slightly dark top, carapace, slightly b	yellowish bleached	Black head, orange carapace, bleached	r m		Very bleached
Body colour	Transparent, pinkish, yellowish	Slightly bleached	More purple dots, bleached			Bleached, black tails	
Head/body attachment	Slightly drooping	Drooping	Very loose			Almost detached	Completely detached
Odour	Neutral, slightly sea water		Slightly fishy	Slight musty slight ammoniacal		Musty, slight putrid, ammoniacal	Musty, putrid, sour
Texture	Firm, resilient		Less firm	Slightly soft			Soft, mushy
Black spots (body)	Not present						Some on body and tail
Day(s) in ice							
	0 I	2 3	4 5	6 7	8	9 10	11 12

SENSORY QUALITY CHANGES IN BANANA PRAWN

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR BANANA PRAWN

Grade	Approximate		Chemical values	北南市主、毕 业	Total Plate Count (cfu/g)			
	storage time (days)	Moisture * (%)	рН *	K-value (%)	5°C	20°C	35°C	
Acceptable	0 - 5	75 - 89	7.2 - 7.6	0 - 36	9×10³-9×10⁴	2×10 ⁴ -2×10 ⁵	1×10 ⁴ -4×10 ⁴	
Borderline acceptable	5 - 10	80 - 89	7.5 - 7.8	33 - 48	6x10 ⁴ -6x10 ⁷	8×10⁴-5×107	2×10 ⁴ -2×10 ⁶	
Reject	> 10	> 83	> 7.7	> 46	> 3×10 ⁷	> 1×107	> 2x105	

Remarks* Should be considered as a possible trend only, not to be used as major criteria for grading

SAND VELVET SHRIMP

SCIENTIFIC NAME: Metapenaeopsis barbata

UTILIZATION: Canned products

ABOUT THE EXPERIMENT Catch area: South China Sea, landed in Songklah province Before arrival at FIQD Laboratory: Two night on fishing boat, one night transfer in ice Ice storage condition: Shrimp: Ice = 1:4, ice changed every alternate day

SENSORY GUIDELINES FOR



SAND VELVET SHRIMP

Characteristics									
Head	Head/body attachment	Body	Odour	Texture	Black spots				
Slightly grey top, slightly yellowish carapace	Intact to loose	White, transparent, slightly purple and yellow stripes	Neutral to slight fishy	Firm (hard shell)	Not present				
Dark green top, yellowish carapace, black gills, bleached	Very loose	Bleached	Fishy, slight musty, slight sour	Less firm	Not present				
Dark green top, yellowish carapace, black gills, very bleached	Very loose to detached	Very bleached	Musty, putrid, sour	Soft	Some on body and / or tail				

Grade	Acceptable				Borderline acceptable				Rejec	t				
Head colour	Slightly grey to yellowish cara	op, slightly pace	y Yellov gre	v carapace, en gills	Dan car	rk green apace, bla	top, yellov .ck gills, b	wish leache	Dark d	green top, ye black gills,	ellow car bleachec	apace;	Very blea	ched
Body colour	White, transp slightly purple	arent, and yello	ow stripe	9	Ble: pale	ached, e purple							Very ble very pale	eached, purple
Head/body attachment	Intact to sligh drooping	tly				Loose				Very loose				
Odour	Neutral to slightly fishy								Fishy, slig sligh	htly musty, itly sour	Mu slightl	usty, ly putrid	Putrid, ı	musty, sour
Texture	Firm, hard she	ell			Total .		Berline .			Less firm		Soft, shr dehydr	rink, ated	
Black spots (body)	Not present											:	Some o	n body and tail
Day(s) in ice	0 1	2	3	4	5	6	7	8	9	10		12	3	14

SENSORY QUALITY CHANGES IN SAND VELVET SHRIMP

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR SAND VELVET SHRIMP

Grade	Approximate	The state of the second	Chemical values		Total Plate Count (cfu/g)			
	storage time (days)	Moisture * (%)	рН *	K-value (%)	5°C	20°C	35°C	
Acceptable	0 - 10	77 - 87	7.8 - 8.5	0 - 52	1×10 ⁴ -4×10 ⁷	1×10 ⁴ -3×10 ⁷	×10 ⁴ -1×10 ⁷	
Borderline acceptable	10 - 12	83 - 88	8.3 - 8.5	50 - 55	3×10 ⁷ -1×10 ⁸	2x10 ⁷ -6x10 ⁷	2×10 ⁶ -1×10 ⁷	
Reject	> 12	> 83	> 8.2	> 52	> 3×10 ⁷	> 9×10 ⁶	> 2x10 ⁶	

Remarks* Should be considered as a possible trend only, not to be used as major criteria for grading

SOFT CUTTLEFISH

SCIENTIFIC NAME: Sepistenthis lessoniana

OTHER COMMON NAME: Bigfin reef squid

UTILIZATION: Food dishes

ABOUT THE EXPERIMENT Catch area: The Gulf of Thailand, landed in Chantaburi province Before arrival at FIQD Laboratory: One night on fishing boat, one night transfer in ice Ice storage condition: Squid: Ice = 1:3, ice changed every atlernate day

SENSORY GUIDELINES FOR

Grade	Approximate day (s) in ice	Illustration
A	0 - 5	
В	5 - 10	
С	10 - 14	
D (Reject)	> 14	

SOFT CUTTLEFISH

	Characteristics									
General appearance	Body surface (Front)	Body colour (Back)	Flesh odour	Texture	Gut colour	Gut odour				
Intact, transparent, bright shiny, moving pigments	White with slight purple spots	Slightly orange, greenish, slightly purple	Neutral, characteristic odour	Firm to hard	Bright, greenish to slightly milky	Neutral to slight fishy (characteristic odour)				
Yellowish especially on fins, slightly peeling, opaque, slightly dull	More purple spots, milky	Dark purple, orange tinge	Slight fishy to slight sour	Less firm	Very milky	Slight fishy, slight sour (characteristic ink odour)				
Yellowish especially on fins, slightly peeling, opaque, dull	Dark purple spots, milky	Very dark purple, slight orange tinge	Fishy, slight sour	Soft	Very milky	Slight fishy, slight sour (characteristic ink odour)				
Peeling, very opaque, dull	Very dark purple, very milky	Extremely dark purple	Sour, musty, putrid	Very soft	Milky, blue	Sour, musty, putrid				

SENSORY QUALITY CHANGES IN SOFT CUTTLEFISH

Grade	А		В		С		D (Reject)
General appearance	Intact, transparent, bright, shiny, moving pigments	Intact; yellowish slightly dull	n Slightly pe opaque, d	eling,		Peeling, very opaque, du	II
Body colour (front)	White with slight purple spots	More purple spots, milky		Dark purple spot milky	S,	Very dark pur spots, very mi	ple Iky
Body colour (back)	Slightly orange, Purple, greenish orange ti	nge	Dark purple, orange tinge	Very dark purple, slightly orange ting	e	Extensively dark purple	
Fresh odour	Neutral, characteristic odour	Sightly fishy	Fishy, slightly sour				Sour, putrid, musty
Texture	Firm	Less firm		Soft			Very soft
Gut colour	Bright, Slightly mil greenish	kly Very milky					Milky, blue
Gut odour	Neutral to slightly fishy, (characteristic odour)	Slighly fishy, s (characterist	lighly sour tic odour)				Musty, sour, putrid
Day(s) in ice	0 1 2 3	4 5 6	7 8	9 10 1	2	 3 4	15 16 17

CHEMICAL AND MICROBIOLOGICAL GUIDELINES FOR SOFT CUTTLEFISH

Grade	Approximate		Chemical values		Total Plate Count (cfu/g)			
	storage time (days)	Moisture * (%)	рН *	K-value (%)	5°C	20°C	35°C	
A	0 - 5	71 - 90	6.6 - 6.9	0 - 57	3×10 ³ -3×10 ⁴	6x10 ³ -4x10 ⁴	9×10²-2×104	
В	5 - 10	78 - 90	6.6 - 6.9	53 - 61	×10⁴-2×106	2x104-5x107	9×10²-6×104	
С	10 - 14	78 - 91	6.6 - 6.9	57 - 74	6×10 ⁵ -7×10 ⁷	3×10 ⁶ -6×10 ⁷	5×10 ³ -7×10 ⁴	
D (Reject)	> 14	> 79	> 6.6	> 72	> 3x10 ⁷	> 4x10 ⁶	> 5×10 ⁴	

Remarks* Should be considered as a possible trend only, not to be used as major criteria for grading

APPENDIX

Chemical and Microbiological Results from the Experiments

FOUR-FINGERED THREADFIN (Eleutheronema tetradactylum)

Size : Total length = 31.8 ± 1.0 cm Weight = 316.9 ± 24.8 g

Storage day (s)	Moisture	рН	K-value	Total Plate Count (cfu/g)		
in ice	(%)		(%)	5°C	20°C	37°C
0	77.34 ± 0.76	6.29 ± 0.06	4.04 ± 0.80	< 50	$1.2 \times 10^3 \pm 1.5 \times 10^3$	$6.7 \times 10^2 \pm 4.9 \times 10^2$
2	78.16 ± 1.59	6.32 ± 0.04	8.86 ± 0.91	< 50	$1.7 \times 10^2 \pm 1.6 \times 10^2$	$3.3 \times 10^2 \pm 2.8 \times 10^2$
4	77.66 ± 2.09	6.31 ± 0.09	12.51 ± 0.61	< 50	1.2×10 ² ±76	< 50
7	78.00 ± 0.90	6.35 ± 0.06	$\textbf{20.17} \pm \textbf{0.48}$	50 ± 50	$1.4 \times 10^{3} \pm 1.1 \times 10^{3}$	$6.7 \times 10^2 \pm 6.7 \times 10^2$
9	77.94 ± 0.44	$\textbf{6.44} \pm \textbf{0.04}$	22.61 ± 1.07	< 50	$3.9 \times 10^3 \pm 4.8 \times 10^3$	$3.8 \times 10^3 \pm 4.7 \times 10^3$
14	78.93 ± 1.17	$\textbf{6.39} \pm \textbf{0.09}$	30.57 ± 3.14	$4.7 \times 10^2 \pm 2.4 \times 10^2$	$9.0 \times 10^2 \pm 7.1 \times 10^2$	$1.8 \times 10^2 \pm 1.9 \times 10^2$
17	79.73 ± 0.63	6.42 ± 0.03	35.26 ± 1.59	$1.7 \times 10^5 \pm 1.3 \times 10^5$	$1.3 \times 10^{5} \pm 1.4 \times 10^{5}$	$9.2 \times 10^3 \pm 1.1 \times 10^4$
21	79.68 ± 1.04	6.49 ± 0.05	39.25 ± 2.82	5.6×10 ⁵ ± 3.9×10 ⁵	2.3×10 ⁵ ± 1.2×10 ⁵	$6.9 \times 10^3 \pm 6.3 \times 10^3$

Remarks All values are presented in Average \pm Standard Deviation.

Three fish were drawn on every analysis day. Analysis on skinless fish muscle of each fish was conducted in duplicate.

RED SNAPPER	(Lutjanus altifrontalis)
--------------------	--------------------------

Size : Total Length = 35.7 ± 3.8 cm Weight = 863.5 ± 249.0 g

Storage day (s)	Moisture	pН	K-value	Total Plate Count (cfu/g)		
in ice	(%)		(%)	5°C	20°C	37°C
0	75.81 ± 0.36	$\textbf{6.28} \pm \textbf{0.19}$	4.34 ± 0.35	< 50	< 50	< 50
4	75.86 ± 1.45	$\textbf{6.02} \pm \textbf{0.02}$	$\textbf{9.22}\pm\textbf{2.24}$	$1.0 \times 10^3 \pm 1.1 \times 10^3$	$1.6 \times 10^3 \pm 1.4 \times 10^3$	$1.7 \times 10^{2} \pm 1.2 \times 10^{2}$
8	76.35 ± 1.19	$\textbf{6.23} \pm \textbf{0.10}$	17.75 ± 0.51	$1.8 \times 10^4 \pm 7.7 \times 10^3$	$2.9 \times 10^4 \pm 3.6 \times 10^4$	$1.0 \times 10^2 \pm 1.0 \times 10^2$
12	$\textbf{77.26} \pm \textbf{0.22}$	$\textbf{6.18} \pm \textbf{0.04}$	$\textbf{23.12} \pm \textbf{3.59}$	$1.7 \times 10^4 \pm 4.4 \times 10^3$	$1.9 \times 10^4 \pm 6.6 \times 10^3$	$3.2 \times 10^2 \pm 76$
16	76.28 ± 1.41	$\textbf{6.20} \pm \textbf{0.13}$	31.84 ± 4.24	7.5×10 ³ ± 1.2×10 ⁴	$6.5 \times 10^2 \pm 3.5 \times 10^2$	$4.0 \times 10^2 \pm 4.4 \times 10^2$
19	77.94 ± 0.68	$\textbf{6.34} \pm \textbf{0.08}$	44.01 ± 5.03	3.2×10 ⁶ ± 2.6×10 ⁵	TNTC*	$8.5 \times 10^3 \pm 3.3 \times 10^3$
23	78.51 ± 1.82	$\textbf{6.42} \pm \textbf{0.05}$	67.92 ± 4.47	1.1×10 ⁶ ± 1.4×10 ⁶	8.9×10 ⁵ ± 8.6×10 ⁵	$1.8 \times 10^2 \pm 2.5 \times 10^2$

Remarks All values are presented in Average ± Standard Deviation

Three fish were drawn on every analysis day. Analysis on skinless fish muscle of each fish was conducted in duplicate.

*TNTC = Too numerous too count

SEABASS (Lates calcarifer)

Size : Total Length = 35.7 ± 2.0 cm Weight = 616.3 ± 93.9 g

Storage day (s)	Moisture	рН	K-value	Total Plate Count (cfu/g)		
in ice	(%)		(%)	5°C	20°C	37°C
0	77.86 ± 0.21	6.57 ± 0.11	7.44 ± 2.85	< 50	$9.6 \times 10^2 \pm 2.7 \times 10^2$	$6.5 \times 10^2 \pm 1.1 \times 10^2$
4	77.29 ± 0.86	6.30 ± 0.18	24.09 ± 0.73	< 50	$4.1 \times 10^3 \pm 2.8 \times 10^3$	$2.4 \times 10^3 \pm 9.5 \times 10^2$
7	77.11 ± 1.26	6.41 ± 0.03	27.53 ± 1.09	$2.1 \times 10^2 \pm 97$	$5.1 \times 10^3 \pm 8.2 \times 10^3$	$1.0 \times 10^3 \pm 7.8 \times 10^2$
П	78.09 ± 0.21	6.42 ± 0.09	33.41 ± 0.47	$4.5 \times 10^3 \pm 5.5 \times 10^3$	$5.1 \times 10^3 \pm 5.5 \times 10^3$	$1.2 \times 10^3 \pm 2.1 \times 10^2$
14	77.59 ± 0.24	6.55 ± 0.08	41.94 ± 1.96	$2.3 \times 10^{4} \pm 4.2 \times 10^{3}$	$3.1 \times 10^4 \pm 4.5 \times 10^3$	$4.3 \times 10^3 \pm 2.0 \times 10^3$
17	78.72 ± 0.56	6.56 ± 0.03	46.18±1.61	$3.6 \times 10^5 \pm 2.2 \times 10^5$	$3.1 \times 10^{5} \pm 2.4 \times 10^{5}$	1.2×10 ⁴ ± 1.1×10 ⁴
19	79.42 ± 0.89	6.46 ± 0.13	52.42 ± 1.31	5.2×10 ⁵ ± 1.1×10 ⁵	$6.8 \times 10^5 \pm 4.7 \times 10^5$	$1.3 \times 10^4 \pm 3.5 \times 10^3$
21	78.89 ± 1.84	6.66 ± 0.03	49.17 ± 4.24	$8.7 \times 10^5 \pm 9.0 \times 10^4$	$1.1 \times 10^{6} \pm 1.3 \times 10^{5}$	$1.0 \times 10^4 \pm 4.4 \times 10^3$
24	78.83 ± 0.59	6.61 ± 0.03	52.01 ± 0.76	5.5×10 ⁶ ± 2.5×10 ⁶	5.6×10 ⁶ ± 3.2×10 ⁶	$3.4 \times 10^{4} \pm 2.2 \times 10^{4}$
26	78.22 ± 0.84	6.67 ± 0.06	$\textbf{61.73} \pm \textbf{3.59}$	3.4×10 ⁶ ± 7.9×10 ⁵	2.7×10 ⁶ ± 5.1×10 ⁵	$9.0 \times 10^4 \pm 1.2 \times 10^5$

Remarks All values are presented in Average \pm Standard Deviation

Three fish were drawn on every analysis day. Analysis on skinless fish muscle of each fish was conducted in duplicate.

EASTERN LITTLE TUNA (Euthynnus affinis)

Total Length = 44.3 \pm 1.5 cm Size :

Weight =1,094.6 ± 86.3 g

Storage day (s)	Moisture	рН	K-value	Histamine	Total Plate Count (cfu/g)		
in ice	(%)		(%)	(ppm)	5°C	20°C	37°C
0	73.94 ± 0.74	5.94 ± 0.07	27.72 ± 1.68	0	< 50	$6.0 \times 10^{3} \pm 5.5 \times 10^{3}$	$5.5 \times 10^{3} \pm 4.9 \times 10^{3}$
4	74.29 ± 0.64	5.88 ± 0.06	36.76 ± 2.72	2.00 ± 0	$5.3 \times 10^{2} \pm 2.7 \times 10^{2}$	$6.2 \times 10^3 \pm 5.0 \times 10^3$	$2.8 \times 10^3 \pm 2.8 \times 10^3$
8	74.76 ± 1.26	5.94 ± 0.08	49.44 ± 2.81	3.61 ± 1.48	6.7×10 ⁴ ± 3.5×10 ⁴	8.7×10 ⁴ ± 8.8×10 ⁴	$1.2 \times 10^{3} \pm 1.2 \times 10^{3}$
12	74.66 ± 0.89	$\textbf{5.88} \pm \textbf{0.07}$	57.95 ± 0.75	4.46 ± 1.97	2.1×10 ⁵ ±1.3×10 ⁵	2.4×10 ⁵ ± 2.1×10 ⁵	1.7×10⁴± 1.3×10⁴
15	75.11 ± 1.83	5.93 ± 0.12	63.57 ± 1.23	4.71 ± 3.04	1.5×10 ⁶ ± 1.2×10 ⁶	1.4x10 ⁶ ±1.3x10 ⁶	4.4×10 ⁴ ± 4.5×10 ⁴
18	75.44 ± 1.67	$\textbf{5.89} \pm \textbf{0.05}$	68.13 ± 0.25	3.03 ± 1.10	1.9×10 ⁶ ± 6.3×10 ⁵	1.6×10 ⁶ ± 5.1×10 ⁵	2.0×10 ⁴ ± 8.5×10 ³
21	75.59 ± 0.63	5.90 ± 0.08	69.74 ± 0.68	10.61 ± 3.48	1.1×10 ⁷ ± 5.5×10 ⁶	1.0×10 ⁷ ± 5.3×10 ⁶	2.1×10 ⁵ ± 7.5×10 ⁴

Remarks All values are presented in Average \pm Standard Deviation.

Three fish were drawn on every analysis day. Analysis on skinless fish muscle of each fish was conducted in duplicate .
LONG TAIL TUNA (Thunnus tonggol)

Size : Total Length = 41.2 ± 2.3 cm Weight = 901.8 ± 133.0 g

pH Storage day (s) Moisture K-value Histamine Total Plate Count (cfu/g) 5°C 20°C 37°C in ice (%) (%) (ppm) 0 74.75 ± 1.72 6.00 ± 0.05 13.03 ± 6.69 < 50 $2.8 \times 10^{4} \pm 2.9 \times 10^{3}$ $2.6 \times 10^{4} \pm 4.9 \times 10^{3}$ 0 4 74.22 ± 0.84 6.05 ± 0.05 36.20 ± 4.57 2.00 ± 0.00 $7.5 \times 10^2 \pm 3.6 \times 10^2$ $7.6 \times 10^3 \pm 6.2 \times 10^3$ $2.6 \times 10^3 \pm 1.4 \times 10^3$ 8 74.59 ± 0.52 5.95 ± 0.09 39.19 ± 8.55 3.62 ± 1.50 $1.2 \times 10^{4} \pm 6.7 \times 10^{3}$ $7.1 \times 10^{3} \pm 5.1 \times 10^{3}$ $6.2 \times 10^2 \pm 3.9 \times 10^2$ 12 $2.2 \times 10^5 \pm 9.8 \times 10^4$ 74.96 ± 0.46 5.96 ± 0.08 50.36 ± 0.68 3.50 ± 2.23 $3.0 \times 10^5 \pm 4.8 \times 10^4$ $1.1 \times 10^{4} \pm 4.8 \times 10^{3}$ 15 75.78 ± 0.43 5.94 ± 0.07 55.61 ± 0.73 4.04 ± 2.56 $6.3 \times 10^5 \pm 1.4 \times 10^5$ $4.4 \times 10^{5} \pm 8.0 \times 10^{4}$ 3.4x10⁴ ± 2.7x10⁴ 18 75.90 ± 0.83 6.04 ± 0.04 57.11 ± 3.35 4.04 ± 2.02 $5.0 \times 10^{6} \pm 2.9 \times 10^{6}$ $2.0 \times 10^7 \pm 1.2 \times 10^7$ $1.7 \times 10^{5} \pm 9.9 \times 10^{4}$ 65.01 ± 1.38 21 75.99 ± 0.41 6.01 ± 0.06 6.30 ± 1.50 $1.1 \times 10^{7} \pm 1.3 \times 10^{6}$ $9.1 \times 10^{6} \pm 2.2 \times 10^{6}$ $3.2 \times 10^5 \pm 1.7 \times 10^5$

Remarks All values are presented in Average \pm Standard Deviation.

Three fish were drawn on every analysis day. Analysis on skinless fish muscle of each fish was conducted in duplicate .

BLACK TIGER PRAWN (Penaeus monodon)

Size : Weight = 45 - 55 prawns / kg

Storage day (s)	Moisture	pН	K-value	Total Plate Count (cfu/g)		
in ice	(%)	The second second	(%)	5°C	20°C	37°C
0	76.27 ± 0.76	$\textbf{7.09} \pm \textbf{0.19}$	4.21 ± 2.09	$1.3 \times 10^{2} \pm 29$	$2.6 \times 10^3 \pm 1.4 \times 10^3$	$1.9 \times 10^2 \pm 32$
2	77.96 ± 0.05	$\textbf{7.77} \pm \textbf{0.05}$	16.15 ± 1.11	$9.1 \times 10^3 \pm 1.2 \times 10^3$	$1.1 \times 10^4 \pm 2.8 \times 10^3$	$2.2 \times 10^{3} \pm 5.1 \times 10_{2}$
4	$\textbf{79.60} \pm \textbf{0.39}$	7.91 ± 0.10	26.23 ± 0.80	$1.3 \times 10^4 \pm 3.6 \times 10^3$	1.3×10 ⁴ ±4.7×10 ³	$7.7 \times 10^2 \pm 6.4 \times 10^2$
7	80.64 ± 0.19	8.06 ± 0.11	41.57 ± 1.12	$1.6 \times 10^{5} \pm 1.0 \times 10^{4}$	2.1×10 ⁵ ± 3.5×10 ⁴	$4.2 \times 10^3 \pm 2.3 \times 10^3$
9	81.81 ± 0.35	$\textbf{8.12}\pm\textbf{0.04}$	49.60 ± 3.20	4.9×10 ⁵ ± 1.4×10 ⁵	8.5×10 ⁵ ± 3.7×10 ⁵	$6.1 \times 10^3 \pm 4.0 \times 10^3$

Remarks All values are presented in Average ± Standard Deviation

Three samples were drawn on every analysis day. One sample consisted of ten prawns. Analysis on headless, peeled prawn was conducted in duplicate.

BANANA PRAWN (Penaeus merguiensis)

Size : Weight = 50 - 55 prawns / kg

Storage day (s)	Moisture	рН	K-value	Total Plate Count (cfu/g)		
in ice	(%)		(%)	5°C	20°C	37°C
0	83.97 ± 4.67	7.19 ± 0.04	14.80 ± 1.65	$1.5 \times 10^4 \pm 5.7 \times 10^3$	$3.7 \times 10^4 \pm 9.0 \times 10^3$	$2.7 \times 10^4 \pm 5.5 \times 10^3$
3	81.11 ± 7.03	7.48 ± 0.08	24.64 ± 5.38	$4.0 \times 10^4 \pm 2.3 \times 10^4$	4.5×10 ⁴ ± 2.1×10 ⁴	$1.2 \times 10^4 \pm 1.7 \times 10^3$
5	82.51 ± 1.57	7.50 ± 0.01	34.71 ± 1.39	7.1x10 ⁴ ± 1.6x10 ⁴	$1.3 \times 10^{5} \pm 5.4 \times 10^{4}$	$2.8 \times 10^4 \pm 6.8 \times 10^3$
7	84.12 ± 0.84	7.57 ± 0.04	43.22 ± 0.72	$1.0 \times 10^{6} \pm 2.3 \times 10^{5}$	7.4×10 ⁵ ± 1.2×10 ⁵	1.9×10 ⁵ ± 4.5×10 ⁴
10	83.68 ± 1.16	7.77 ± 0.03	47.01 ± 0.83	4.5×10 ⁷ ± 1.1×10 ⁷	$3.8 \times 10^7 \pm 1.6 \times 10^7$	$1.5 \times 10^{6} \pm 5.8 \times 10^{5}$
12	84.78 ± 0.89	7.97 ± 0.07	53.34 ± 1.12	4.8×10 ⁷ ± 7.3×10 ⁶	$2.4 \times 10^7 \pm 1.3 \times 10^7$	7.7×10 ⁵ ± 5.5×10 ⁵

Remarks All values are presented in Average \pm Standard Deviation.

Three samples were drawn on every analysis day. One sample consisted of ten prawn. Analysis on headless, peeled prawn was conducted in duplicate.

SAND VELVET SHRIMP (Metapenaeopsis barbata)

Size : Weight = 350 - 400 shrimps / kg

Storage day (s)	Moisture	pН	K-value	Total Plate Count (cfu/g)		
in ice	(%)		(%)	5°C	20°C	37°C
0	80.21 ± 2.93	$\textbf{7.84} \pm \textbf{0.03}$	27.24 ± 3.40	$4.1 \times 10^3 \pm 2.7 \times 10^3$	$1.9 \times 10^4 \pm 7.8 \times 10^3$	$1.4 \times 10^4 \pm 4.1 \times 10^3$
3	79.75 ± 3.21	8.02 ± 0.02	39.45 ± 0.69	$2.3 \times 10^4 \pm 7.9 \times 10^3$	7.1×10 ⁴ ± 2.1×10 ⁴	$4.5 \times 10^4 \pm 6.4 \times 10^3$
5	85.16 ± 1.41	$\textbf{8.14}\pm\textbf{0.02}$	43.85 ± 2.12	6.1×10 ⁵ ± 3.1×10 ⁵	6.1×10 ⁵ ±2.4×10 ⁵	3.0×10 ⁵ ± 1.3×10 ⁵
7	85.55 ± 1.61	$\textbf{8.41}\pm\textbf{0.05}$	48.60 ± 0.58	1.8×10 ⁶ ± 8.4×10 ⁵	$1.4 \times 10^{6} \pm 9.6 \times 10^{5}$	9.2×10 ⁵ ± 7.5×10 ⁵
10	86.74 ± 0.14	8.45 ± 0.04	51.17 ± 0.99	$3.3 \times 10^7 \pm 6.7 \times 10^6$	$2.8 \times 10^7 \pm 5.1 \times 10^6$	9.0×10 ⁶ ± 3.8×10 ⁶
12	85.52 ± 2.55	$\textbf{8.39}\pm\textbf{0.07}$	53.67 ± 1.01	8.1×10 ⁷ ± 5.1×10 ⁷	3.8×10 ⁷ ±1.7×10 ⁷	7.4×10 ⁶ ± 5.6×10 ⁶
14	87.13 ± 0.26	$\textbf{8.18}\pm\textbf{0.02}$	55.85 ± 3.98	$1.8 \times 10^8 \pm 1.4 \times 10^8$	1.1×10 ⁸ ± 1.1×10 ⁸	8.1×10 ⁶ ± 6.2×10 ⁶

Remarks All values are presented in Average \pm Standard Deviation.

Three samples were drawn on every analysis day. One sample consisted of approximately 200 g shrimp. Analysis on headless shell-on shrimp was conducted in duplicate.

SOFT CUTTLEFISH (Sepistenthis lessoniana)

Size : Body Length = 14.6 ± 1.6 cm Weight = 252.5 ± 70.7 g

Storage day (s)	Moisture	рН	K-value	Total Plate Count (cfu/g)		
in ice	(%)		(%)	5°C	20°C	37°C
0	80.11 ± 4.81	6.76 ± 0.12	38.58 ± 0.75	$3.7 \times 10^3 \pm 7.6 \times 10^2$	$2.0 \times 10^4 \pm 3.4 \times 10^3$	$1.1 \times 10^4 \pm 5.4 \times 10^3$
3	77.86 ± 7.54	6.64 ± 0.09	51.77 ± 1.88	$3.9 \times 10^3 \pm 1.4 \times 10^3$	$9.7 \times 10^3 \pm 3.4 \times 10^3$	$5.6 \times 10^3 \pm 1.8 \times 10^3$
5	85.62 ± 3.47	6.68 ± 0.10	54.99 ± 2.17	$1.9 \times 10^4 \pm 6.4 \times 10^3$	2.8×10 ⁴ ±1.2×10 ⁴	$5.2 \times 10^3 \pm 4.3 \times 10^3$
7	87.62 ± 0.51	6.74 ± 0.05	56.14 ± 1.63	$1.0 \times 10^{5} \pm 5.4 \times 10^{4}$	7.8×10 ⁴ ± 3.3×10 ⁴	$9.2 \times 10^3 \pm 6.1 \times 10^3$
10	84.96 ± 0.52	6.71 ± 0.06	58.67 ± 1.92	1.4×10 ⁶ ± 8.2×10 ⁵	3.8×10 ⁷ ± 1.6×10 ⁷	$3.2 \times 10^4 \pm 2.7 \times 10^4$
12	80.84 ± 3.29	6.74 ± 0.02	63.95 ± 0.67	9.6×10 ⁶ ± 1.2×10 ⁶	4.4×10 ⁶ ±1.2×10 ⁶	$1.6 \times 10^4 \pm 9.0 \times 10^3$
14	88.44 ± 3.04	6.74 ± 0.17	72.92 ± 1.00	$5.4 \times 10^7 \pm 1.9 \times 10^7$	$4.9 \times 10^7 \pm 1.3 \times 10^7$	$5.7 \times 10^{4} \pm 7.7 \times 10^{3}$
17	84.38 ± 5.49	6.71 ± 0.03	74.31 ± 1.59	$2.6 \times 10^7 \pm 4.0 \times 10^5$	$1.1 \times 10^7 \pm 7.0 \times 10^6$	$1.5 \times 10^5 \pm 1.9 \times 10^4$

Remarks All values are presented in Average \pm Standard Deviation.

Three squids were drawn on every analysis day. Analysis on squid muscle of each fish was conducted in duplicate .

REFERENCES

- A.O.A.C. 1990. Official Methods of Analysis. 15th ed. Association of Official Analytical Chemists, Washington, DC.
- Miwa, K. and Low S. J. 1992. Laboratory Manual on Analytical Methods and Procedures for Fish and Fish Product, 2nd ed. Marine Fisheries Research Department SEAFDEC, Singapore.
- U.S. Food and Drug Administration. 1984. Bacteriological Analytical Manual, 6th ed. Association of Official Analytical Chemists, Washington, DC.